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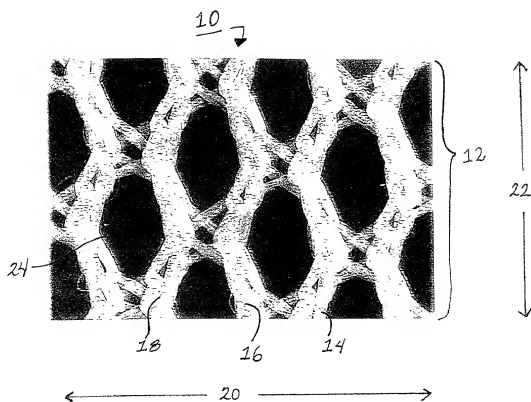


FIG. 1

[illegible]

FIG. 2B





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FIG. 4

Provide a mesh material and a silicone dispersion 40

Fill container with the silicone dispersion for immersion of the mesh material 50

Place mesh material into the silicone dispersion mix 60

Remove excess Silicone Dispersion from mesh material 70

Clear silicone coating within holes of the mesh material 80

Rest coated mesh material air-sprayed side up 90

Repeat above procedures in 50 - 90; air-spray second side of mesh material 100

Repeat the entire procedures outlined in steps 50 - 100 until both sides of the mesh material have 2 coats or more of dispersion. Air-spray alternate sides of the mesh material 120

Heat set silicone dispersion 140

Cool silicone coated mesh material 160

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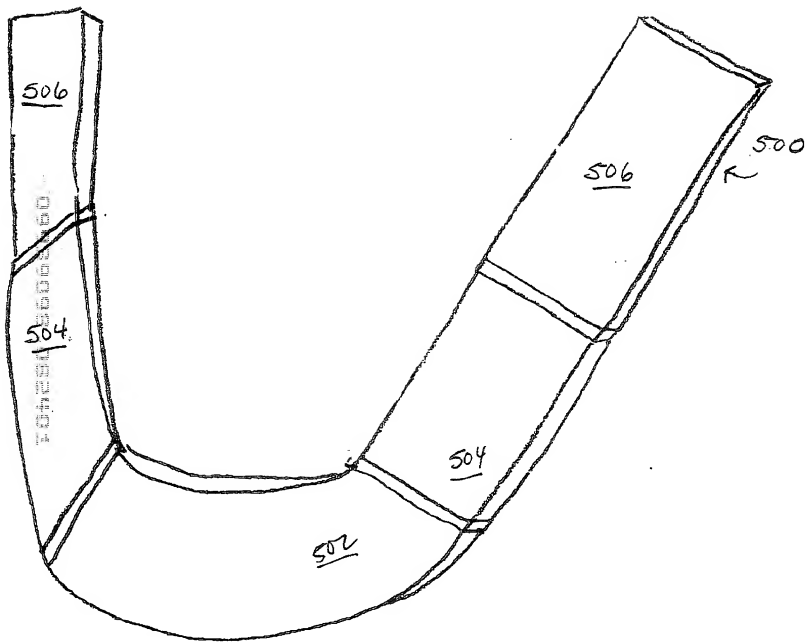


FIG 5

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Fit with



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Fig 22



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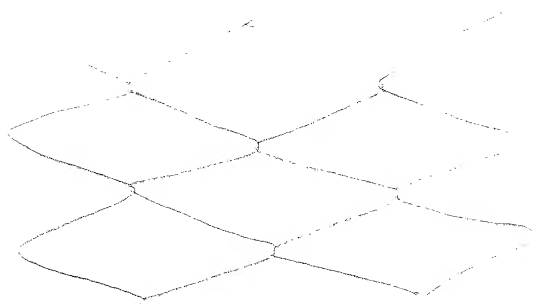
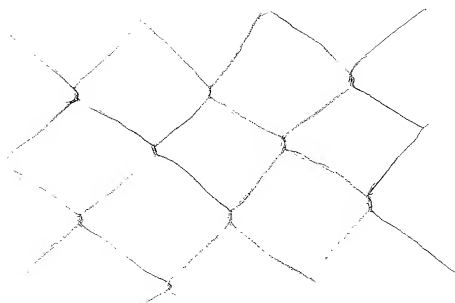


Fig. 86